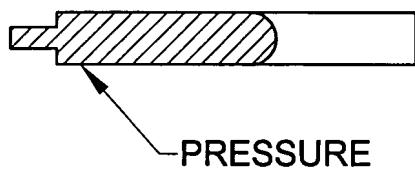
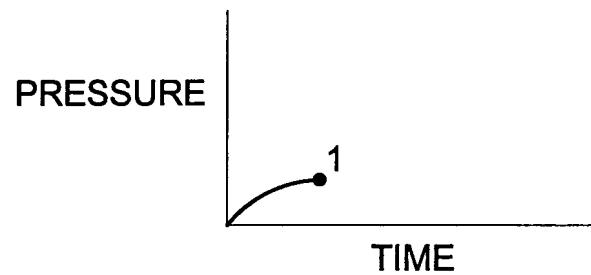


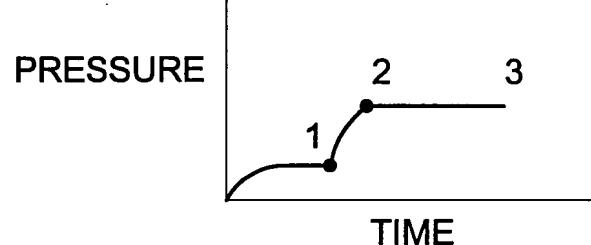
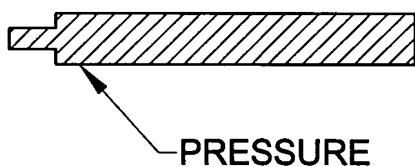
MOLD SIDE VIEW



PRESSURE TIME



FILLING



PRESSURE RISING TO HOLDING
VALUE AND PACKING

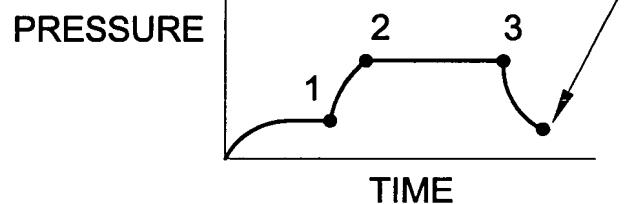
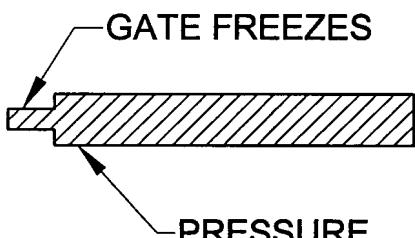


FIG. 1

TYPICAL CAVITY PRESSURE DURING IMC INJECTION

CLEAR IMC ON WHITE POLYOLEFIN; CAVITY @ 200° F

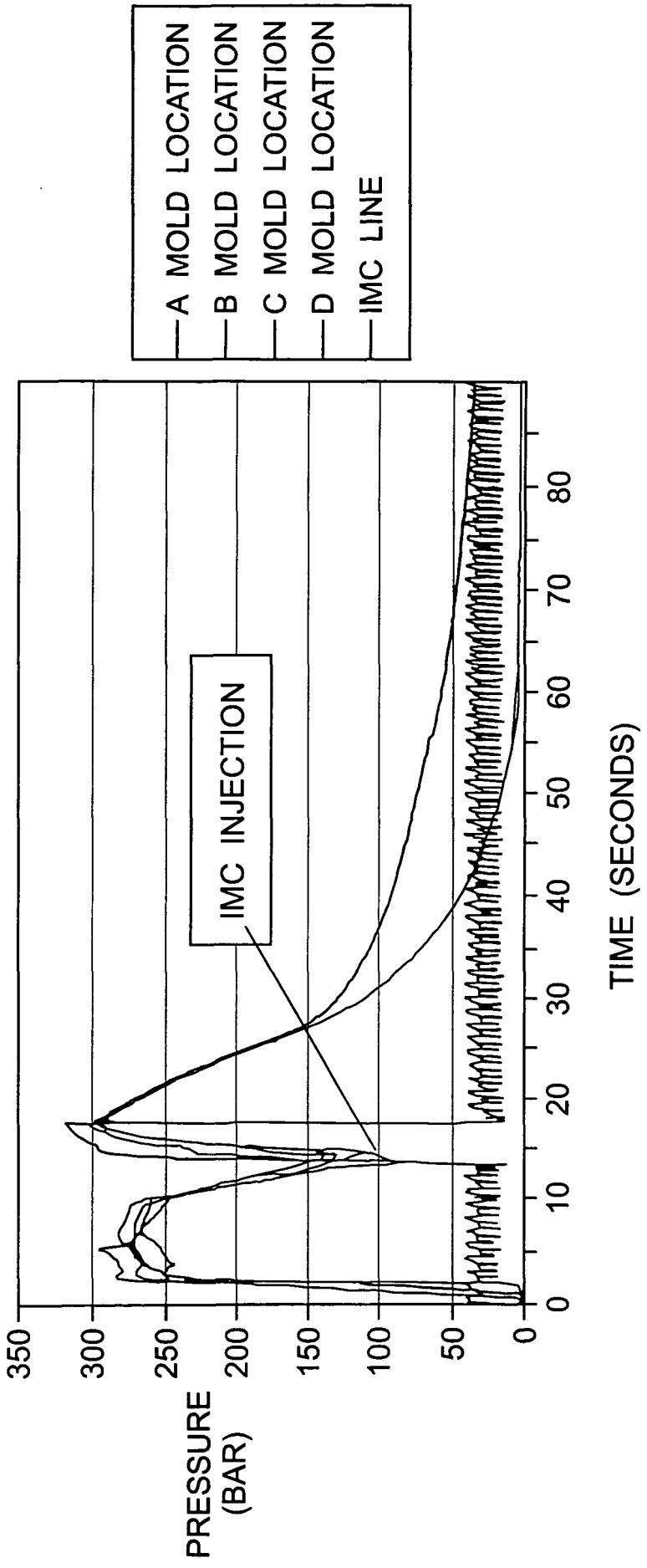


FIG. 2